

Maintenance Intervals on Becker U 4.250-630 SA Series Pumps

*Every Day

*Check oil level and visually check for discoloration/contamination of the oil (C)

*First 100 Hours

*Change Oil (E.1)

*Every 40 to 200 Hours

*Check and clean air intake filter. Every 4 filter cleanings a new filter should be installed and minimally every year. (G)

*Blow dust and debris off outside of pump and the oil cooler. (D)

*Every 500-1000 Hours

*Change oil (E.2)

*Every 2000 Hours or at least 2 times per year

*Replace oil separation element. (I & J) Could also use service indicators/back pressure gauges to replace oil separation elements (6 PSI max back pressure)

(x.x) Refers to pictures in operating instructions.

**These intervals are basic guidelines. You may find either more or less frequent attention is needed, depending on your application.*

MAINTENANCE KIT U 4.250SA P/N 338020M0000

MAINTENANCE KIT U 4.250/300SA (UNITS STARTING W/S/N#'S "E" & AFTER) P/N 338020M0-E0

MAINTENANCE KIT U 4.400SA P/N 338050M0000

MAINTENANCE KIT U 4.630SA P/N 338052M0000